

Garant**Indexable insert for turning CC.T 09T308, for medium machining, Grade: HB7130-2****Order data**

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| Order number | 260152 HB7130-2 |
| GTIN | 4062406750176 |
| Item class | 21G |

Technical description

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|-------------------------------|----------------------|
| Grade | HB7130-2 |
| Feed f | 0.1 - 0.4 mm/rev. |
| ISO code indexable insert | CCMT 09T308 |
| Tool material | Carbide |
| Cutting depth a_p | 0.2 - 4 mm |
| Corner radius | 0.8 mm |
| Cutting conditions | slightly interrupted |
| Tolerance | M |
| Chip breaker | VM |
| Finishing/roughing assignment | Finishing |

| | |
|--------------------------------------|------------------------------|
| Main application | M |
| Number of changes/inserts | 2 |
| Cutting speed v_c main application | 70 - 240 m/min |
| Type of product | Indexable insert for turning |